

Technical Data Sheet

ROCAPLEN rPP-46

Description

Post-consumer recycled polypropylene for injection.
Available in black color.

Properties	Value	Unit	Test method
Physical			
Density	0.95-1.00	g/cm ³	ASTM D-792
Melt Flow Index (230°C, 2.16 kg)	5 - 7	g/10 min	ASTM D-1238
Mechanical			
Tensile Modulus	>1000	MPa	ASTM D-638
Tensile Stress	>20	MPa	ASTM D-638
Tensile Strain	>10	%	ASTM D-638
Flexural Modulus	>800	MPa	ASTM D-790
Flexural Strength	>20	MPa	ASTM D-790
Impact			
Notched Izod Impact Strength (23°C)	5-6	kJ/m ²	ASTM D-256
Thermal			
Heat Deflection Temperature	>45	°C	ASTM D-648

We recommend to dry the material before processing.

Drying temperature: (80 ± 2)°C

Drying time: aprox 2h"

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